

# Blister machine B 1240

Versatile and convincing.

## Variable feeder

Brush box or  
SimTap feeder

## Punching station with lowerator

## Platen sealing

for uniform sealing pressure

## Quickly changeable heating plates

for all commonly used plastic bottom materials

## Universal Blister machine for GMP-compliant packaging.

Flexible packaging combined with an outstanding price-performance ratio: the Blister machine B 1240 is a servo-regulated, universal machine suitable for the packaging of both solid and parenteral products. The well tried and tested machine concept of the compact B 1240 offers the technological standards of larger machines. The working principle is very straightforward and the TouchControl operating system self-explanatory – even semi-skilled personnel can master operation and execute maintenance work after a few hours of familiarization. All format-related data is stored so settings are automatically adjusted at the touch of a button, while self-adjusting stations and systems ensure maximum production reliability and top blister quality at all times.

- **Variable:** Single to five-lane operation
- **Straightforward:** Small, light-weight tools for fast format changeovers
- **Flexible:** Integration of custom-fitted feeders for solid and parenteral products
- **Efficient:** Camera inspection of product filling for maximum process and product reliability
- **Convenient:** Central operating system with 3D visualization
- **Uncompromising:** Servo-regulated main drive, web index, and transfer for high-precision operation



## The Blister machine B 1240 and Cartoner C 130 at a glance

Blister machine B 1240	
<b>Output</b>	max. 250 blisters/min.
<b>Sealing principle</b>	platen sealing
<b>Format area [index x width]</b>	max. 130 x 156.5 mm
<b>Forming depth</b>	max. 24 mm
<b>Reel diameter</b>	forming material max. 400 mm lid material max. 240 mm
<b>Processable forming materials</b>	thermoplastics, PVC, PVC/PVDC, PVC/Aclar laminates, Al laminates, PET
<b>Processable lid materials</b>	hot sealable Al foils, paper, PVC, or similar

Cartoner C 130	
<b>Output</b>	max. 150 cartons/min.
<b>Operating mode</b>	intermittent motion
<b>Carton size [A x B x H]</b>	max. 100 mm x 85 mm x 150 mm (100 mm x 95 mm x 150 mm)*
<b>Pitch</b>	5"
<b>No. of blisters</b>	max. 10
<b>Blister stack height</b>	max. 80 mm (90 mm)*
<b>Types of closure</b>	tuck-in and hot-melt

\* Additional modification for C 130

Anyone with restricted space and a tight budget who is looking for a well-engineered, reliable line solution offering first-class technology for the production of small batches has found the right solution with the Blister machine B 1240 and the Cartoner C 130. Due to their excellent flexibility, the machines can be configured to meet diverse packaging requirements and adapted to the available space.



### Experience the B 1240 live ...

... multi-talents for special applications.



### The whole world of pharmaceutical packaging ...

... and our worldwide locations can be found under [www.uhlmann](http://www.uhlmann)